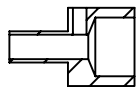








Parts list

P.N. 111022

-  — 1 Body
-  — 2 PEEK Insulator
-  — 3 SS wire sleeve
-  — 4 Contact Socket
-  — 5 Short CKT shield
-  — 6 2-56 Set Screw
-  — 7 3-48 Set Screw

P.N. 100720

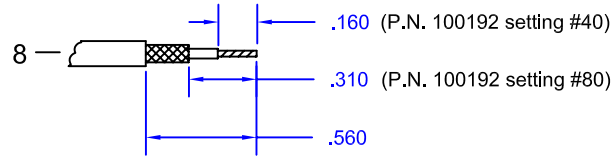
-  — 8 Coaxial cable

Tool list


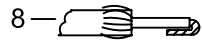
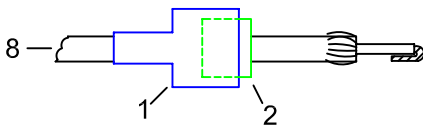
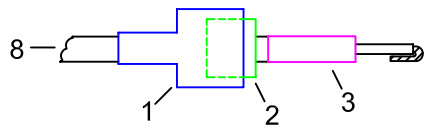
Available at www.accuglassproducts.com

- P.N. 100908 Hex Crimp tool
- P.N. 100192 Wire stripper

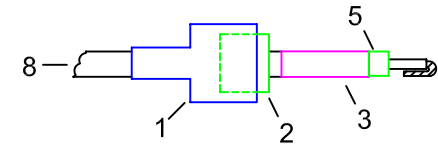
Cable Prep.



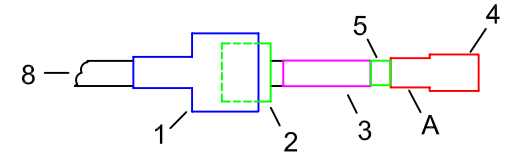
Connector Installation

1. Prepare Cable to the above spec's.
2. Fold back shield over outer kapton.

3. Fold back center conductor over inner kapton.
 Space out loosely around kapton.

4. Slide on body (#1) and PEEK Insulator (#2) as shown.

5. Slide SS wire sleeve (#3) over outer shield.


6. Slide short CKT shield (#5) onto wire, back to the SS wire sleeve (#3).

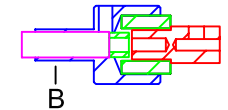


7. Slide Contact Socket (#4) onto the wire as shown.
 Use hex crimp tool P.N. 100908 size B to crimp in location A.

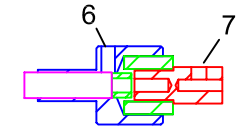


* Caution : Do not move SS wire sleeve (#3). If this comes off of the shield, it is very difficult to get this back into place.

8. Slide PEEK Insulator (#2) and body (#1) up to and over items (#3), (#4) and (#5). Check Socket location and use hex crimp tool P.N. 100908 size B to crimp in location B.



9. Insert and tighten set screw (#6) into Body (#1) and set screw (#7) into Contact Socket (#4).



10. Clean with ultrasonic bath of Isopropyl Alcohol for 5 minutes min.

Notes



Accu-Glass Products Inc.
 700 Arroyo Ave.
 San Fernando, CA. 91340
 TEL. 818-365-4215
 FAX. 818-365-7074

Material

Title

UE400

Tolerances unless otherwise specified
 Decimal Angular
 .xx= +/- .005 +/- 1°
 .xxx= +/- .002

Drawn By

M.Wilson

DWG NO.

A111022

Date

2-21-07

Approved

SHEET