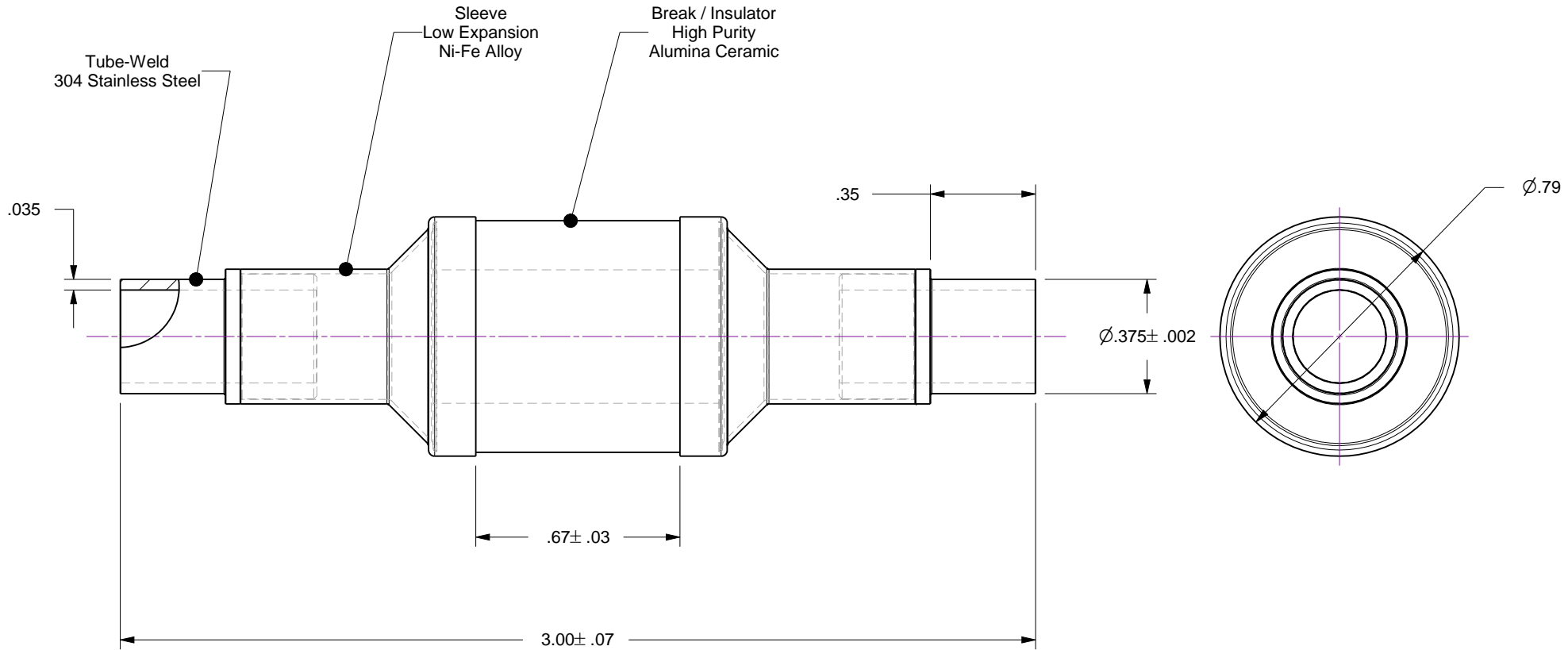


Notes

- 1. Leak test to 5x10E-10 Standard cc/sec of He.
- 2. Vacuum brazed ceramic-to-metal / metal-to-metal joints.
- 3. UHV compatible construction / 15 psig maximum internal pressure.
- 4. -200° to 450° C operating temperature (25° C / minute maximum thermal gradient)

Rev	Description	Date
B	Longer / stepped weld adapter	



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UNCONTROLLED WEB DRAWING

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Material See Individual Components	
Tolerances, unless otherwise specified	
.X ± .030	Angles ± 0.5° Finish 63Ra
.XX ± .010	
.XXX ± .005	

Title Break, Cryogenic .375 Tube-Weld, 10kVDC Electrical			
Drawn by Date	Ligeti 3/10/2015	No. 112065	Rev. B
Approved		Sheet	