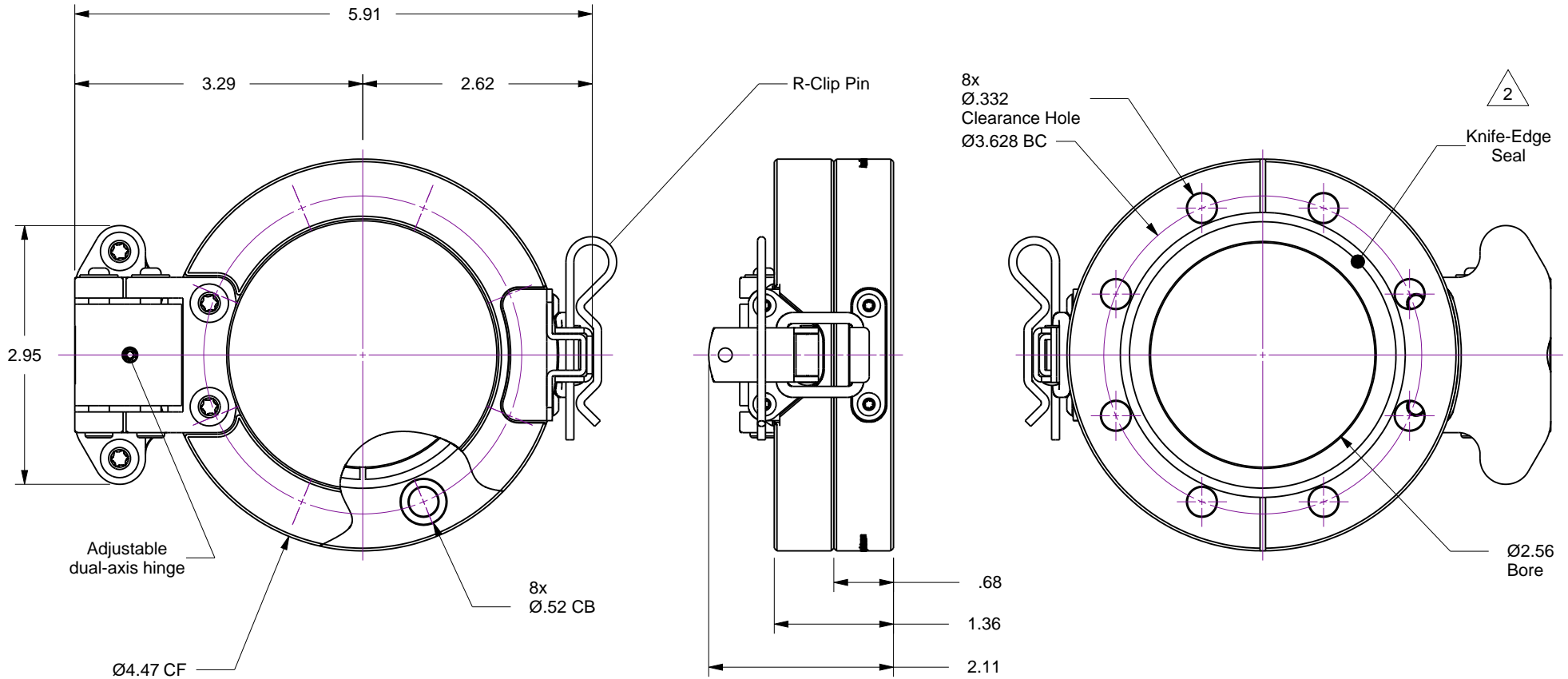


Notes

- 1. Leak test to 5x10E-10 Standard cc/sec of He
- 2. Protect seal surfaces (knife-edge) from damage.
- 3. Standard hinge is adjusted for 195-degree swing-angle
- 4. Install door-stop kit No. 112980 if 120-degree hinge swing-angle is desired (sold separately).
- 5. This door is fitted with a 7056 Borosilicate window / viewport

Rev	Description	Date
A	Initial Release	



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UNCONTROLLED WEB DRAWING

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Material See Individual Components	
Tolerances, unless otherwise specified	
.X ± .030	Angles ± 0.5° Finish 63Ra
.XX ± .010	
.XXX ± .005	

Title Access Door, 4.50 CF Viewport w/Clearance Holes			
Drawn by Date	Ligeti 8/31/2015	No. 112945	Rev. A
Approved			Sheet